

Biomass to Drop-in Fuels: Demonstration Capability of Rentech's BioEnergy Center of Excellence

Dr. Weibin Jiang, Senior Principal Engineer



\$150 Million Fully Integrated Biomass Synthetic Fuels, Power and Chemicals Facility

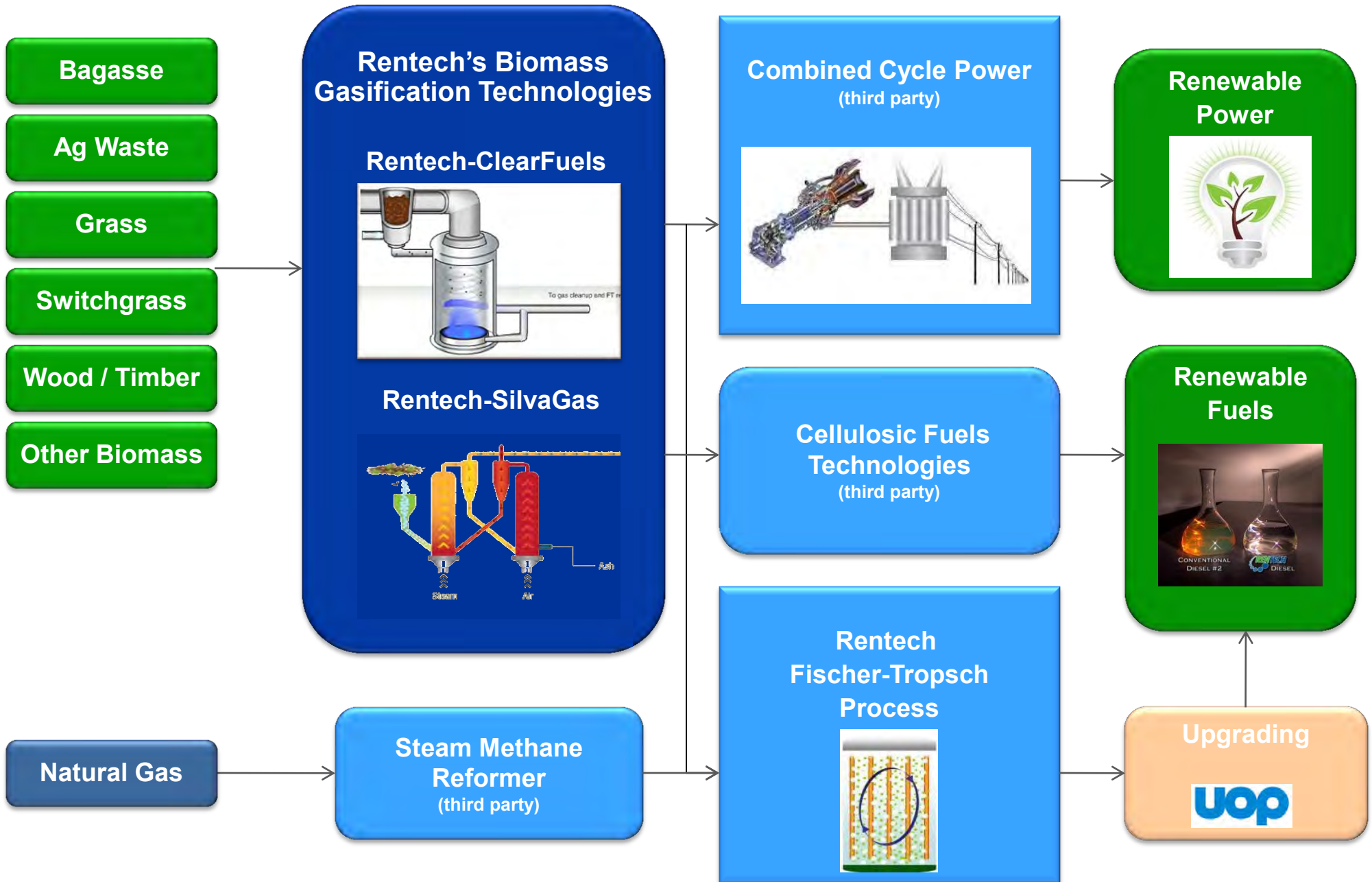
- Established in 1981
- Employees: 250+
- Revenue: ~\$200 million
- Publicly-traded: NYSE AMEX: “RTK”
- Locations:
 - Los Angeles, CA (Headquarters)
 - Commerce City, CO (BECE location)
 - Atlanta, GA
 - Natchez, MS
 - Honolulu, HI
 - East Dubuque, IL
- 30 years of technology operating experience
- 40 years of syngas production experience
- Nitrogen fertilizer facility: 600K tons/y
- BioEnergy Center of Excellence “BECE”
 - \$150 Million Fully Integrated Biomass Synthetic Fuels, Power and Chemicals Facility





	<u>Rentech-ClearFuels Biomass gasification</u>	<u>Rentech-SilvaGas Biomass gasification</u>	<u>Rentech Process Synthetic Jet / Diesel</u>
Feedstocks:	Finely ground virgin biomass: sugarcane bagasse & wood	Wood, agricultural residues, straw, switch grass, & energy crops	Syngas from any carbon-bearing materials
Products:	Hydrogen, Optimized for fuel	Power; fuels & power	Hydrocarbons for synthetic fuels; specialty chemicals
Readiness:	Proven at pilot scale; To be proven at demo scale at PDU w/ aid of \$23M DOE grant	Proven at commercial scale; Deployable today	Proven at demonstration scale; Deployable today

Energy Technology: Integrated Value Chain



Certified Fuels from Rentech's FT Technology



Diesel: Audi 1000 Mile Drive



Certified Jet: United Airlines Flight



Lower tailpipe emissions

Low carbon footprint & cellulosic RINs

Other Cellulosic Fuels

- Cellulosic ethanol and other fuels from our biomass gasification technologies
- Fuels can qualify for cellulosic RINs

Renewable Hydrogen

- Produced from biomass by Rentech-ClearFuels gasifier

Renewable Power

- **Renewable baseload** power; no backup required
- **Close** to interconnection and transmission

BECE: BioEnergy Center of Excellence



- Integrated systems for BioFuel, Renewable Chemical, and Power Production; Biomass Gasification; Hydro-Processing; Catalyst Development and Testing Labs for Collaborative Technology Advancement(s)
 - Platform for development of BioEnergy technologies for commercial deployment
 - Designed to be highly flexible – “Plug and Play” for innovative new technologies
 - Produces ultra clean, certified aviation and diesel fuels, naphtha, power and chemicals
 - \$23 million DOE grant for a Rentech-ClearFuels biomass gasifier with an additional \$13 million invested by Rentech
- Produced Ultra-clean diesel & aviation fuels and naphtha
 - Diesel fuel meets ASTM, D97566 and EN 590 specs
 - “Drop in” fuels
- Testing syngas and fuels from variety of feedstocks:
 - Wood Waste
 - Corn Stover
 - Natural Gas
 - Bagasse
 - MSW/RDF
 - Others
- \$150 million technology and R&D center
 - 70 scientists, engineers, technicians and operators
 - 3 catalyst development and evaluation labs
 - 1 analytical and fuels testing lab
 - 1 wax/catalyst separation technology lab



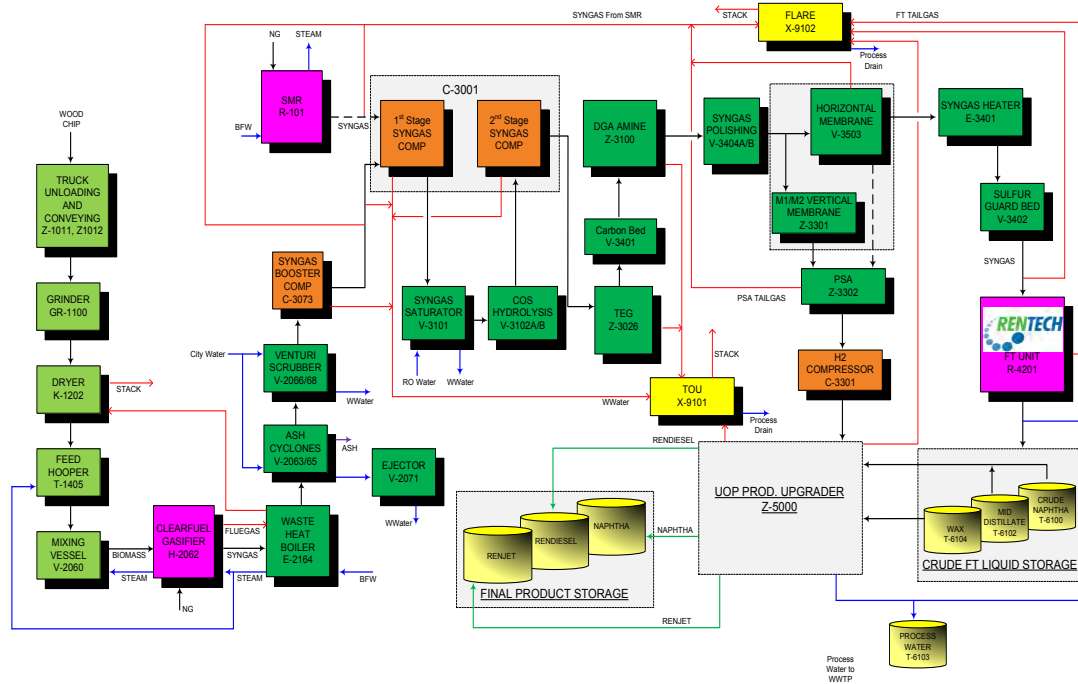
Rentech-ClearFuels IBR Project



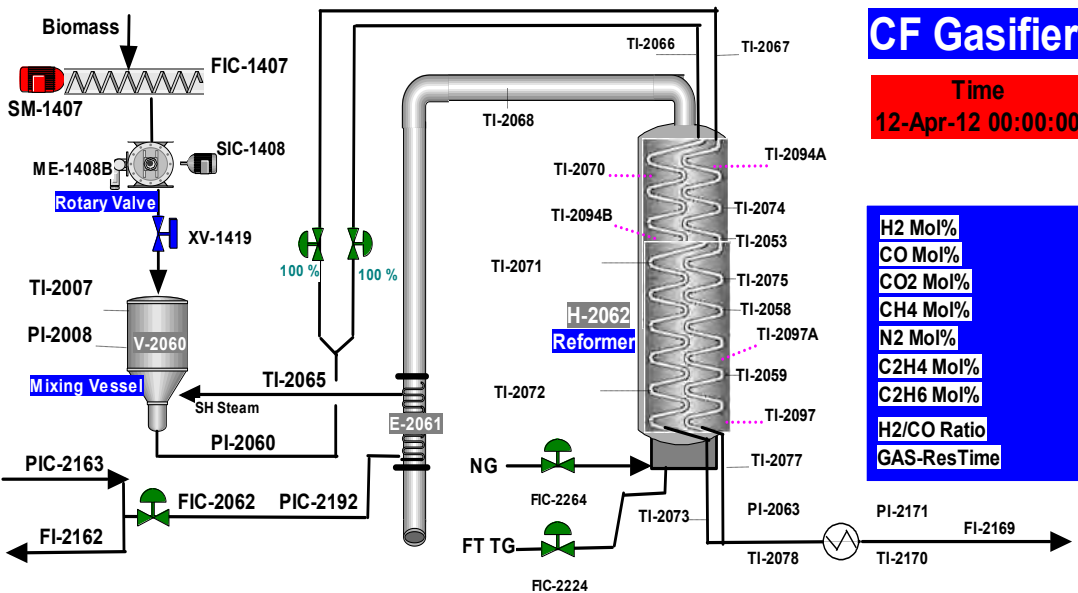
- A strong project team
 - URS Corporation; Linde/Hydro-Chem; Hawaiian Electric; National Renewable Energy Lab & Hawaii Natural Energy Institute
 - On-time and on-budget project execution
- Jointly submitted competitive proposal and received \$23 million grant from DOE under the American Recover and Reinvestment Act, Rentech provided the remaining \$13 million of funding for \$36 million project
- Mechanically Complete of 20 ton-per-day biomass gasifier in Nov 2011 and current under startup and process optimization stage
- Rentech-ClearFuels gasifier will be demonstrated in 2012 during a series of 3 campaigns using sugar cane bagasse, virgin wood waste, & a combination of the two for the production of ASTM certified renewable jet and diesel fuels



ClearFuels IBR Performance



- ❑ Total ~ accumulative 100+ hrs stable operation in producing Biomass-Derived Syngas
- ❑ Steady Feed handling system & reformer operation
- ❑ Preliminary data indicates:
 - ✓ High Carbon Conversion to Gas
 - ✓ Consistent Low Tar Content (~15 PPMV) after water scrubber
 - ✓ Stable Syngas Composition



CF Gasifier
Time
12-Apr-12 00:00:00

H2 Mol%
CO Mol%
CO2 Mol%
CH4 Mol%
N2 Mol%
C2H4 Mol%
C2H6 Mol%
H2/CO Ratio
GAS-ResTime

BECE

BTL Process Walk Through



Southern Pine White Chip Feedstock



* Courtesy of Steven Taylor from University of Auburn



Syngas Conditioning Unit







End Product: “Drop-In” Fuels

